

FIGURE 1. (PRIOR MET)

Figure 2

1001

Mix resin components and vacuum degas to remove trapped air

1002 Heat resin and pump to slot die

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Extrude thin polymer film onto moving web using slot die

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Coat woven glass cloth with heated Hot-melt resin using roll coater

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Lay coated woven glass cloth onto top Surface of the extruded thin polymer film

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B-stage (partially cure) coating

1007

Cool web

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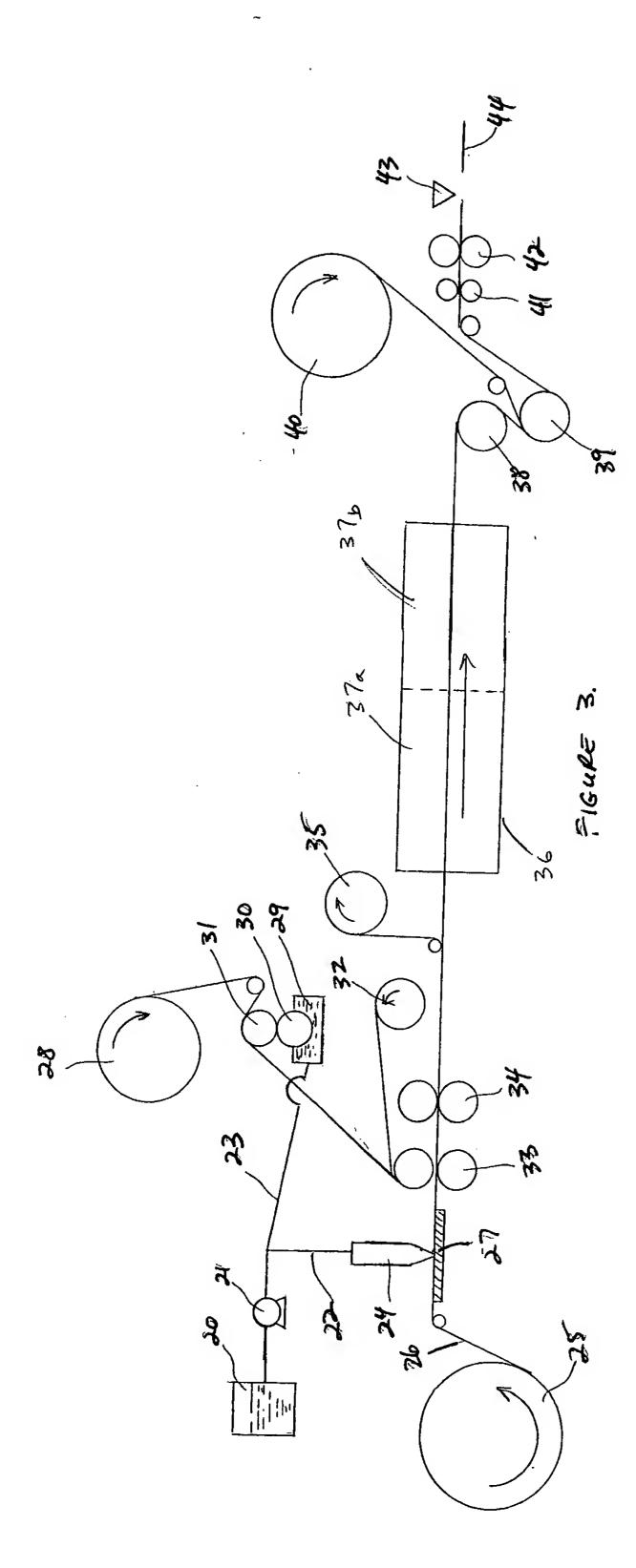
Add top release liner

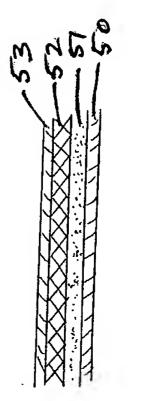
1009

Trim edge to proper width

1010

Cut sheet to proper length





Floure 4.